



DEVELOPMENTAL SERVICES

Alpha Research Inc. offers a full range of services to meet the varying needs of its partners during the development of their API's, including:

Process Synthetic Development:

- Synthetic route development
- Process optimization and development
- Process Validation

Custom Synthesis:

- cGMP and nonGMP
- mg to kg
- Compounds to support lead optimization efforts
- Final API's, intermediates
- Reference compounds, related compounds, impurities, metabolites

Stability Testing:

- Stability chambers to ICH requirements. Photostability equipped.
- Forced Degradation (Stress) Testing
- Development of stability indicating analytical methods

Analytical Development:

- Pharmaceutical specification development
- Method development
- Method validation
- Method Transfer

Technology Transfer:

- Demonstration of synthesis at the kilogram scale
- Preparation of fully transferable technology package
- Technology transfer services to sites throughout the world

CMC Documentation:

- Preparation of supporting data
- Preparation of the CMC sections
- Regulatory support in advance of and during submissions

Alpha Research Inc.

2395 Speakman Drive, Suite 2001, Mississauga, Ontario, Canada L5K 1B3 • Tel: 905 403 0477 • Fax: 905 403 8744
www.alphoraresearch.com